

legenda "xy" per diamante e grane

diamante: D46="DC" - D64="DE" - D91="DG" - D126="DL" - D151="DN" - D181="DO" - D252="DQ"

disco Ø 200 grane standard : D91="DG" - D126="DL" - D151="DN"

spe = spessore taglio "T". In codifica inserire 3 caratteri senza punto

zz = diametro foro a richiesta

es: disco Ø 75 spessore 0,60 , grana D181 foro 20

EDDF075T 060 H 20 DO

legenda "xy" for diamond and grit size

disc Ø 200 standard grit size : D91="DG" - D126="DL" - D151="DN"

spe = cut thickness "T". In the code put 3 digits only without point

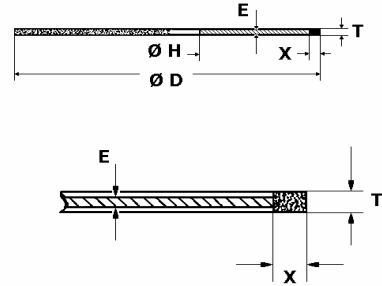
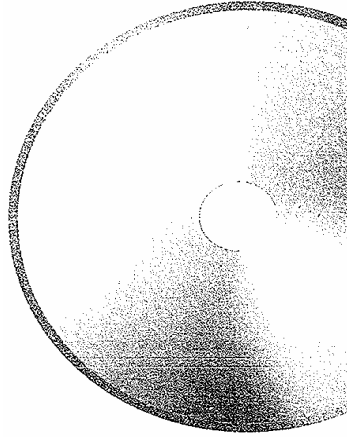
zz = bore diameter upon request

ex: disc Ø 75 thick 0,60 , grit D181 bore 20

EDDF075T 060 H 20 DO

disco taglio libero (sp E < sp T)

free-cutting disc (th E < th T)



dischi da taglio in superabrasivo "compennetrato"
superabrasive cutting discs with penetrated rim

code	Ø D	E 0,10	0,15	0,20	0,25	0,30	0,40	0,50	0,60	0,70	0,80	H zz foro bore H7
		T 0,15	0,20	0,25	0,30	0,40	0,50	0,60	0,70	0,80	1,00	
		X 1,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	
EDDF030T spe H zz xy	30	○	○	○	○	○	○	○	○	○	○	a richiesta / upon request
EDDF040T spe H zz xy	40	○	○	○	○	○	○	○	○	○	○	
EDDF050T spe H zz xy	50	○	○	○	○	○	○	○	○	○	○	
EDDF060T spe H zz xy	60	○	○	○	○	○	○	○	○	○	○	
EDDF075T spe H zz xy	75	○	○	○	○	○	○	○	○	○	○	
EDDF100T spe H zz xy	100	○	○	○	○	○	○	○	○	○	○	
EDDF125T spe H zz xy	125				○	○	○	○	○	○	○	
EDDF150T spe H zz xy	150				○	○	○	○	○	○	○	
EDDF200T spe H zz xy	200						○	○	○	○	○	
Grana Max Max Grit		D64	D126	D151	D181	D252	D252	D252	D252	D252	D252	

Tolleranze / Tolerances

sp tagliente / th cutting "T" ± 0.03 mm

sp anima / th blade "E" ± 0.02 mm

largh.tagliente / coat width "X" ± 0.50 mm

diametro / diameter "D" ± 0.30 mm

foro / bore H7

diametro flangia di serraggio
recommended flange diameter Df = 0,8 x "D"

Altre dimensioni su richiesta. Disponibili anche in CBN
Special dimensions upon request. Available in CBN too

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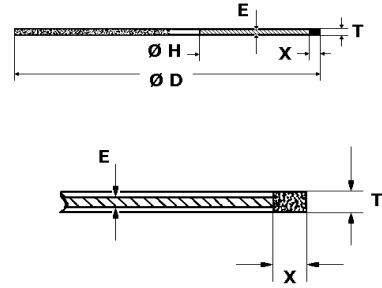
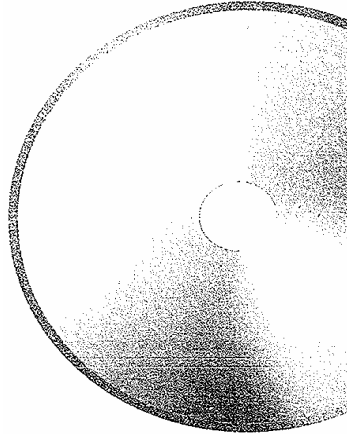
zz = bore diameter upon request

ex: disc Ø 75 thick 0,60, grit D181 bore 20

EDDC075T 060 H 20 DO

disco taglio non libero (sp E = sp T)

not free-cutting disc (th E = th T)



dischi da taglio in superabrasivo "compennetrato"
superabrasive cutting discs with penetrated rim

code	Ø D	E 0,15	0,20	0,25	0,30	0,40	0,50	0,60	0,70	0,80	1,00	H zz foro bore H7
		T 0,15	0,20	0,25	0,30	0,40	0,50	0,60	0,70	0,80	1,00	
		X 1,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	2,0 mm	
EDDC030T spe H zz xy	30	○	○	○	○	○	○	○	○	○	○	a richiesta / upon request
EDDC040T spe H zz xy	40	○	○	○	○	○	○	○	○	○	○	
EDDC050T spe H zz xy	50	○	○	○	○	○	○	○	○	○	○	
EDDC060T spe H zz xy	60	○	○	○	○	○	○	○	○	○	○	
EDDC075T spe H zz xy	75	○	○	○	○	○	○	○	○	○	○	
EDDC100T spe H zz xy	100	○	○	○	○	○	○	○	○	○	○	
EDDC125T spe H zz xy	125				○	○	○	○	○	○	○	
EDDC150T spe H zz xy	150				○	○	○	○	○	○	○	
EDDC200T spe H zz xy	200						○	○	○	○	○	
Grana Max Max Grit		D64	D126	D151	D181	D252	D252	D252	D252	D252	D252	

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